## Version Management and Conflict Detection across Tools in a (Software+) Engineering Environment

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### **Context and Motivation**



- Automation systems engineering projects
  - Contributions from several engineering disciplines.
  - Complex artifacts like mechanical, electrical, and software components and plans, which get updated concurrently.



- Version Management
  - Available for each individual engineering discipline.
  - Very little work on version management across semantically heterogeneous data models in engineering tools and projects.
- Quality Assurance (Change & Conflict Detection)
  - Selective QA activities in individual disciplines.
  - Challenge is to integrate quality assurance activities across disciplines and systems borders.

## **Automation Service Bus (ASB)**



Goal: Approaches for the integration of software tools in automation engineering.



- Technical Integration: Engineering Service Bus (1), Control Service Bus (2).
- Semantic Integration: Engineering Database (3).
- Flexible integration of SCADA (4) with data analysis/simulation (5).
- Defect detection approaches for design time (6) and run time (7).

## **Signal Engineering**



### Foundation

 The signal is a common concept for linking information between disciplines (e.g., mechanical interface, electrical signal (wiring), software I/O variable).

### **Challenges & Goals**

- Consistent signal handling (e.g., up to 40,000 signals in power plants).
- Integration of signals from heterogeneous data models / tools (1) and (2).
- Version management of signal changes across engineering disciplines.
- Common concept based on semantic integration (3).



## Virtual Common Data Model: Version Management across Tools





## Use Case – Signal Engineering of Hydro Power Plant Systems Integrators



## **Basic Signal Check-In Workflow**

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- Check-In of new signal list.
- Signal comparison with EDB.
- Pass new signals / unchanged signals to EDB.
- Manual confirmation of changed signals and override signal in EDB.



### Virtual common data model



## Signal Changes Across Tools and Disciplines



- Merge changes between signals coming from different disciplines.
- Conceptual Approach
  - 1. Execute Changes.
  - 2. Check-In and merge changes with Engineering Database
    - Conflicts can be changes semi-automatically.
    - Engineering tickets and notification in case of critical changes and conflicts (e.g., removed signals).
  - 3. Check-Out merged signal lists.





## **Pilot Application: Conflict Resolution**



Check in: Status of Imported Signals



### **Different Views**

- New Signals
- Unchanged Signals
- Changes / Conflicts

### Highlight & Resolve Differences



## **Pilot Application: Signal Browser**



- View signals in system topology.
- Identify and view of signal information.
- Export of result set and rework in spreadsheets.
- Candidate use case for next steps: Navigation to source data of signals in various tools (cross references).

Queries for Subsystem selection	Visible	 Hidden
Query Pathselection: Keyselection:  project1  B  0 040	region cpuNumber channelName functionTextOne projectId componentNumber	uuid path operationType peripheralBoardAddress inputOutputModule customer kks1 kks0 kks3 kks2

#### Show/hide individual data fields

## **Pilot Application: Signal Browser**



- View signals in system topology.
- Identify and view of signal information.
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#### **Result Set**

e	X	p	0	r	t	s	l	q	n	a	Is	
	_	-		_			_	-	_			

Shov	ving 1 to	50 of 347			<< < 1 <u>2 3 4 5 6 7 &gt; &gt;&gt;</u>		
line	region	ion cpuNumber channelName		functionTextOne	projectid	componentNumber	
1		02	10	Drainage pit 1 - drainage pump 2 temperature	project1	040	
2		02	11	Drainage pit 1 - jet pump control valve - open	project1	040	
3		02	10	Drainage pit 2 - drainage pump 2 temperature	project1	040	
4		02	11	Drainage pit 2 - jet pump control valve - open	project1	040	
5		02	12	Drainage pit 1 - jet pump control valve - closed	project1	040	

# Pilot Application: History of Signal Data logicols Check-Ins

<ul> <li>Five most modified signals</li> <li>customer/project1/turbine/Auxillary_Rack/CPU_2/Cha customer/project1/control_board/Main_Rack/CPU_1/C customer/project1/turbine/Auxillary_Rack/CPU_2/Cha customer/project1/cooler/Main_Rack/CPU_3/Channel customer/project1/turbine/Auxillary_Rack/CPU_1/Cha</li> </ul>	Basic statistics on most frequently changed signals		
Commit via Hydro-EDB API draft for new turbine fallback wiring <admin@ahy.com Thu., 9. Dec. '10 - 2:01 25 added, 2 modified, 0 deleted <u>more</u></admin@ahy.com 	Committer: admin <admin Author: admin <admin@al Time: Tue., 19. Oct. '10 - 3 Message: Commit via Hydro-EDB AP Previous Checkins</admin@al </admin 	@ahy.com> hy.com> :16	
- Revsion 126 Commit via Hydro-EDB API Stress Test feedback <admin@ahy.com> Thu., 9. Dec. '10 - 2:01 3 added, 2 modified, 5 deleted more</admin@ahy.com>	<ul> <li>Of23ff9df702b48a8d</li> <li>Summary: 2 added, 15 mor Added</li> <li>customer/project1/8</li> <li>customer/project1/8</li> </ul>	fdd2a31a7b2407ab498c15 dified, 0 deleted /010/01/01/1/02/6f730a33-a49f-4a3e-a7c3-8f908831ee1a /010/02/01/1/02/fb8a688a-ac30-4c2f-8eb3-07cfd1ced621	
Check in history Detailed Check-In Information	Modified • customer/project1/B • customer/project1/B • customer/project1/B	/010/01/01/2/01/eb9a636c-6bd6-47e4-bdbf-f4e3e693d3c4 /010/01/01/3/00/9723b660-0a9b-4914-a715-1389663fc0cd /010/01/01/3/01/147a6618-2eef-4b13-9d63-b7e0337790fc	

## UC: Signal Deletion with Engineering Tickets

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- Challenges and Goals
  - Some conflicts cannot be resolved during check-in, e.g., removed signals
  - Notification required to minimize surprises in the engineering team

### Conceptual Approach

- 1. Execute Changes
- 2. Conduct Difference Analysis
- 3. Identify "Removed Signals"
   → generate Engineering Ticket
- 4. Notifiy (multiple) related stakeholders
- 5. Checkout



Prototype: Engineering Ticket Overview logi.cols

## 

### • Challenges and Goals:

- Notification of stakeholders (e.g., warning on deleted signals)
- Ensure the correct process steps to deal with "deleted signals": Clear status of process

### Approach

- Engineering Ticket: "Change Request" that holds all relevant information for the roles involved.
- Allows tracking the process status
- Minimizes searching in documents

Ticket	Summary	Component	Status	Resolution	Туре	Priority	Owner	Modified
#1	Signal 2345-FDCB-1241 removed	Generator	new		review (signal deleted)	major	florian.waltersdorfer	04/08/10
#3	Signal 9537-A4DJ-2341 removed	Turbine2	assigned		review (signal deleted)	major	stefan.biffl	04/08/10
#8	Signal 4232-FNXX-3283 changed	Turbine1	accepted		approve (signal change)	major	peter.fruehwirt	04/08/10
#9	Signal 1232-UFEW-9231 changed	Generator	new		review (signal deleted)	major	stefan.biffl	04/08/10
#12	Signals changed (4 unapproved)	Schaltzentrale	new		approve (signal change)	major	dietmar.winkler	17/09/10
#11	Signal deletion by florian.waltersdorfer (1 signals)	Turbine	closed	clear for deletion	review (signal deleted)	major	dominik.hofer	24/09/10
#10	Signal deletion by florian.waltersdorfer (2 signals)	Turbine	closed	request for change	review (signal deleted)	major	dominik.hofer	24/09/10
#7	Signal 9324-FWDF-2312 changed	Generator	closed	rejected	review (signal deleted)	major	peter.fruehwirt	04/08/10
#6	Signal 2333-WETD-9452 changed	Schaltzentrale	closed	approved	approve (signal change)	major	peter.fruehwirt	04/08/10
#5	Signal 9122-UWDZ-2332 removed	Schaltzentrale	closed	clear for deletion	review (signal deleted)	major	florian.waltersdorfer	04/08/10
#4	Signal 2312-ZWDA-1237 removed	Schleuse	closed	rejected	review (signal deleted)	major	stefan.biffl	04/08/10
#2	Signal 2781-ADEI-1325 changed	Generator	closed 🎝	rejected	approve (signal change)	major	peter.fruehwirt	04/08/10

## Prototype: "Deletion" Engineering Ticket logi.cols



### Pre-Defined Ticket Information

Ticket #10 (closed review (signal deleted): request for change) Modify 4 Signal deletion by florian.waltersdorfer (2 signals) Opened 3 months ago Last modified 0 seconds ago florian.waltersdorfer Owned by: dominik.hofer Reported by: Turbine Priority: major Component: Cc: Keywords: michael.petritsch Description (last modified by hydro) (diff) Reply Signal Main Rack/CPU 1/Channel 4/Pin 2 (id: 2d9e6e...) has been deleted. Type: analog Text: U1 - TEMP. STATORWINDING/phase U/ centre KKS: G-MKA20-CT001-B01 Further Information B+http://www.andritz.com/de/hydro/boyabat/links/eplan/2d9e6eb2-7eb6-4dac-b75b-b022b77618d7 Signal Auxiallary Rack/CPU 2/Channel 1/Pin 3 (389459...) has been deleted. Type: digital Text: 400 VAC Main distribution, busbar A, undervoltage KKS: G-MKA20-CL001-S01 **Further Information** e>http://www.andritz.com/de/hydro/boyabat/links/eplan/38945975-a91b-46d6-81de-d3a2119d2967

Data Source: Project Role Concept

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Data source: Engineering Database

## Quality Assurance & Defect Detection in Engineering Models across Tools



Use of common concepts in models across engineering disciplines



### Defect type examples

- Missing, wrong, inconsistent model elements or relationships
- Conflicts from changes of overlapping model elements
- Run-time violation of model constraints

### **Defect detection approaches**

- Review of overlapping model parts
- Automated check of model assertions (syntactic and semantic)
- Change conflict detection and resolution
- Derivation of run-time assertions

## End-to-End Test Across Engineering Models



Use of common concepts in models across engineering disciplines





### **End-to-End Analysis**

- List of sensor name/description/type with Variable name/description/type
- Warnings for incomplete chains between variables and sensors

## Engineering Process Automation Concept





## **Conclusion and Further Work**

- Automation systems engineering projects
  - Contributions from several engineering disciplines
  - Need for version management across semantically heterogeneous data models in engineering tools and projects
- Automation Service Bus (ASB) and Engineering Database (EDB) concept enables
  - Version management
  - Change & conflict detection and resolution
  - Integrated quality assurance activities
- Further research work
  - Identify new use cases from heterogeneous application domains.
  - Identify candidate industry partners for research prototype development.



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